



1 - Characteristic properties :

Quick drying universal one-pack primer surfacer for spot and panel repairs like for the complete re-sprays of vehicles; suitable for both dry and wet flatting.

Coverage rate: 5 – 7 m² / Kg

2 - Materials for application :

Nitrocellulose combination.

3 - Suitable substrates :

This product can be applied directly to

- Old paint coatings.
- Steel bar surfaces.
- Wood surfaces.
- Polyester putty.
- NC putty.
- All Wash primer and wash fillers.

4 - Surface preparation :

Following degreasing flat with the coming sandpaper grades:

P400: to wet (mechanically or manually)

P280: to dry flat (mechanically or manually)





5 - Mixing ratio :

100	parts by volume of surfacer
100	parts by volume of NC thinner

6 - Spray viscosity :

18-22 second ford cup no. 4

7 - Process :

Apply 2 or 3 single coats allowing for a flash –off time of 5-10 minutes between coats.

8 - Spray gun fluid tip and working pressure :

Spray gun	Fluid tip	working pressure
Gravity feed	1.5-1.8 mm	2-5 bar

9 - Film thickness :

15-20 micron for one coat.

10 - Drying time :

Dry to flat

20 °C.	40 °C.	60 °C.
30 min.	20 min.	15 min.





11 - Recommended sand paper Grades :

If wet flatted (manually /mechanically)	P800 - P1000
If dry flatted (manually /mechanically)	P360 - P400

12 - Recoat able with :

Nitrocellulose topcoats.

13 - Packaging :

1 kg, 5 kg, 10 kg, 25 kg

14 - Color :

White, Gray and yellow.

15 - Shelf life :

24 months at 25°C.

16 - Material safety data :

When using these products, it is required to comply with the national regulations for health and safety.

